

ORDER 8921

POCT



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D2563

Job Sheet 181906



Part No: D2563

Job Qty: 4 ea

Part Name: Step Weldment Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/13/18

Job Tracking No:

D2563

Due Date: 8/31/18

Created By: Jesse White

S103067

Type: Stock

Description:

REV. C

Note: DWG REV C IPP Rev:G 02.07.31 Re-format Location RF

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |                 | Sign-off    |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------------|-------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time       |             |
| 90    | Start up Operation | 4 Ea  | 8/31/18    | 8/31/18  | 0.00      | 0.00    | Start Up Large Fab-2  |                 | SLY         |
| 100   | Large Fab          | 4 pcs | 8/31/18    | 8/31/18  | 0.00      | 5.88    | Large Fab 2           |                 | SLY         |
| 110   | QC                 | 4 pcs | 8/31/18    | 8/31/18  | 0.00      | 0.00    | QC9                   |                 | SLY         |
| 120   | QC                 | 4 pcs | 8/31/18    | 8/31/18  | 0.00      | 0.00    | QC5                   |                 | SLY         |
| 130   | HandFinish         | 4 pcs | 8/31/18    | 8/31/18  | 0.00      | 1.07    | HandFinish1           | D.R. / 18/09/18 | SLY         |
| 140   | QC                 | 4 pcs | 8/31/18    | 8/31/18  | 0.00      | 0.00    | QC7                   |                 | CPC         |
| 150   | Large Fab          | 4 pcs | 8/31/18    | 8/31/18  | 0.00      | 5.88    | Large Fab 2           |                 | CPC         |
| 160   | QC                 | 4 pcs | 8/31/18    | 8/31/18  | 0.00      | 0.00    | QC10                  |                 | SLY         |
| 170   | QC                 | 4 pcs | 8/31/18    | 8/31/18  | 0.00      | 0.00    | QC5                   |                 | SLY         |
| 175   | HandFinish         | 4 pcs | 8/31/18    | 8/31/18  | 0.00      | 1.07    | HandFinish2           |                 | SA 18-09-10 |
| 180   | Powdercoat         | 4 pcs | 8/31/18    | 8/31/18  | 0.00      | 0.67    | Powdercoat1           |                 | 18-09-10    |
| 190   | HandFinish         | 4 pcs | 8/31/18    | 8/31/18  | 0.00      | 1.07    | HandFinish3           |                 | SEP 11 2018 |
| 200   | QC                 | 4 pcs | 8/31/18    | 8/31/18  | 0.00      | 0.00    | QC3                   |                 | 68          |
| 210   | Packaging          | 4 pcs | 8/31/18    | 8/31/18  | 0.00      | 0.00    | Packaging3            | PK6002          | 6           |
| 220   | QC21-SA            | 4 Ea  | 8/31/18    | 8/31/18  | 0.00      | 0.00    | QC21                  |                 | 9-89        |

Part Op 100 - 1-Cut D2244 to 89.70" at 34 deg as per dwg D2563 2-Deburr ends 3-Weld (1 END CAP, LUG PLATES & 21  
Descriptions: MOUNTING ANGLE) as per dwg D2563 using DT 8343 4- Grind

150 - 1-Inspect for foreign object per QSI 024 2-Weld Remaining End cap as per Dwg D2563 using DT 8343 3-Grind

175 - Touch up Alodine as per QSI005

180 - Touch up Alodine then Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3 START TIME: —

M 83893 START 1:05 OUT 3:20 FINISH 1:35

## Job BOM

| Part / Item | Component Name | Quantity    | Operation             | Container         |
|-------------|----------------|-------------|-----------------------|-------------------|
| D2244-116   | Step Extrusion | 4 Ea (1 ea) | 90-Start up Operation | B16453-75         |
| D2561       | Lug            | 8 Ea (2 ea) | 90-Start up Operation | 5077405 / 5068735 |
| D2564       | Mounting Angle | 8 Ea (2 ea) | 90-Start up Operation | 5064940           |
| D2673-34    | End Plate      | 4 Ea (1 ea) | 90-Start up Operation | 5078838           |
| D2673-34    | End Plate      | 4 Ea (1 ea) | 150-Large Fab         | 5077409           |

#5032

wing walk M-38935

| Job Allocations                    |                |          |           |           |
|------------------------------------|----------------|----------|-----------|-----------|
| Operation                          | Component Part | Required | Inventory | Allocated |
| 90-Start up Operation              | D2244-116      | 4        | 151       | 0         |
|                                    | D2561          | 8        | 24        | 0         |
|                                    | D2564          | 8        | 23        | 0         |
|                                    | D2673-34       | 4        | 70        | 0         |
| 150-Large Fab                      | D2673-34       | 4        | 70        | 0         |
| Part Specifications                |                |          |           |           |
| Specifications could not be found. |                |          |           |           |

Plex 8/13/18 11:55 AM dart.white.jesse



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Container No: S103067



Part: D2563

Job No: 181906

Serial No/Batch: S103067

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/16/18